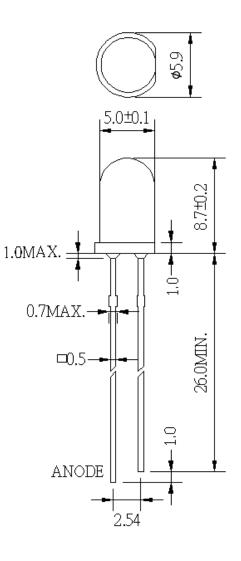


5mm Green LED Lamp, Green Transparent



Notes:

- 1. All dimensions are in millimeters.
- 2. Tolerance is ±0.01 inch/0.25mm unless otherwise noted.

Part Number	Material	Lens Color		
		Emitted	Lens	
L513GT-16D	GaP	Croon	Green	
L913G1-10D	GaP	Green	Transparent	

Version 1.0 Date: 05-04-2017 Specifications are subject to change without notice.

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5mm Green LED Lamp, Green Transparent

ABSOLUTE MAXIMUM RATINGS		(Ta=25°C)	
Parameter	Symbol	Rating	Unit
Power Dissipation	PD	85	mW
Peak Forward Current Duty (1/10 Duty Cycle @1KHz)	I _{FP}	100	mA
Recommended Operating Current	١ _F	20	mA
Reverse Voltage	V _R	5	V
Operating Temperature Range	T _{OPR}	-40~+85	°C
Storage Temperature Range	T _{STG}	-40~+100	°C
Soldering Temperature [1.6mm (1/16 inch) from body]	T _{SOL}	Max 260°C for 5 sec	

OPTICAL-ELECTRICAL CHARACTERISTICS

(Ta=25°C)

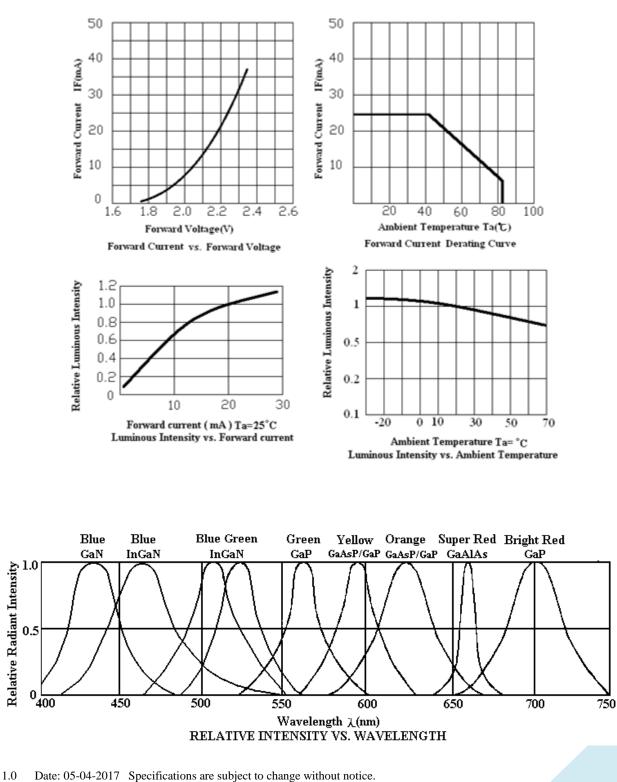
				,	,
Symbol	Test Condition	Min	Тур	Max	Unit
I_V	I⊧=20mA	85	100	125	mcd
201⁄2			16		deg
λ_{P}			568		nm
λ_{D}			570		nm
Δλ			30		nm
V _F		1.9	2.2	2.6	V
I _R	V _R =5V			10	μA
	I _V 2Θ ¹ / ₂ λ _P λ _D Δλ V _F	$ \frac{I_V}{2\Theta_{12}} $ $ \frac{\lambda_P}{\lambda_D} $ $ \frac{\Delta\lambda}{V_F} $	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$

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TYPICAL ELECTRO-OPTICAL CHARACTERISTIC CURVES



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5mm Green LED Lamp, Green Transparent

RELIABILITY TEST FOR LED LAMPS

NO.	Item	Test Conditions	Test Time/ Cycle	Sample Size	Ac/Re
1	DC Operating Life	Temperature:25℃ IF:20mA	1000HRS	20PCS	0/1
2	High Temperature High Humidity	Temperature:85℃ 85%RH	1000HRS	20PCS	0/1
3	High Temperature Storage	Temperature:100℃	1000HRS	20PCS	0/1
4	Low Temperature Storage	Temperature:−40°C	1000HRS	20PCS	0/1
5	Temperature Cycling	85℃~25℃~-35℃ 15min~ 5min~ 15min	15Cycles	20PCS	0/1
6	Thermal Shock	85°C~25°C~−10°C 5min~10sec~5min	15Cycles	20PCS	0/1
7	Solder Heat	Temperature:260℃±5℃	10SEC.	20PCS	0/1

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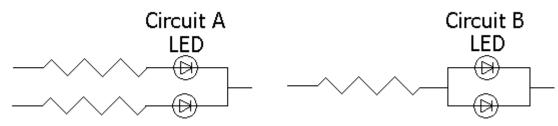


5mm Green LED Lamp, Green Transparent

PRECAUTIONS FOR LED USE

1. Drive Method

LED is current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in a application, it is recommended that a current limiting resistor be incorporated in the drive circuit.



(a) Circuit A it is recommended circuit.

(b) Circuit B the brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

2. Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn out will happen).

3. Storage

The Storage Temperature and RH are: $5^{\circ}C \sim 30^{\circ}C$, RH 60% or less. Once the package is opened, the products should be used within a week. Otherwise, they should be kept in moisture proof package with moisture absorbent material (silica gel). we suggest our customers to use our products within a year. If the moisture absorbent material (silica gel) has faded away or the LEDs exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: more than 24 hours at 60°C ±5°C.

4. Electrostatic Discharge (ESD)

Static electricity or surge voltage will damage the LEDs. Suggestions to prevent ESD damage: Use of a conductive wrist band or ante-electrostatic glove when handing these LEDs. All devices, equipment, and machinery must be properly grounded. Work tables storage racks, etc. should be properly grounded. In the events of manual working in process, make sure the devices are well protected from ESD at any time.



5mm Green LED Lamp, Green Transparent

5. Others

(a) If want to have the uniform luminance and color, please use the same binning number,

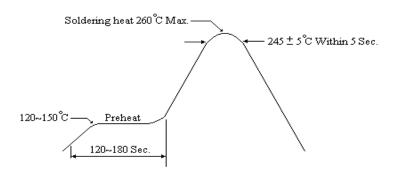
and avoid using intermix to cause the differences of luminance and color.

(b) The appearance and specifications of the product may be modified for improvement without prior notice.

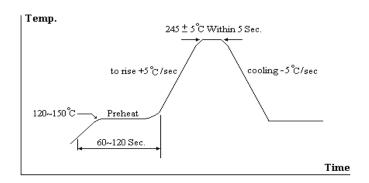
6. Soldering

Recommended soldering condition as shown below:

Soldering heat (DIP)



Reflow Temp./Time



Soldering Iron

Temperature at tip of iron : 300°C Max. (25 W Max.). Soldering Time : 3 sec. ± 1 sec.(one time only). If temperature is higher, time should be shorter.